

Inspection Certificate 3.1

Product Line **TIG**
Product **LNT NI1**
Size(s) mm **2.4X 5 PE TUBE**
Item No. **605136**
Lot/Batch **3343946**

Class **AWS A5.28 : ER80S-NI1**
EN ISO 636-A: W 42 6 3NI1
AS/NZS 636-B W55 3U SZ

Customer Ref **39674**
Our Reference **822161433**
Quantity **30.0 KG**
Customer **TornboSvejs**

Sallingsundvej 24
ESBJERG N 6715

Chemical analysis (%)

According to EN10204 3.1

C	Si	Mn	P	S	Cr	Ni	Mo	Cu	V	Al	B
0.090	0.70	1.15	0.009	0.011	0.05	0.90	0.02	0.07	< 0.01	0.003	0.0001

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. ° C	Rp0.2 MPa	Rm MPa	A5 %	Cond.	Temp. ° C	KV J
AW	20	479	582	30	AW	-60	176

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
Lincoln Electric France SAS
AVENUE FRANKLIN ROOSEVELT
76121 LE GRAND QUEVILLY CEDEX
France

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QA Administrator

Printed
By
Function
Date
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Operation Officer
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Cert. No.
02738953
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